

SGO Level= X'80', Operation=X'01' (Keep group together as a print unit)
 SGO Level= X'60', Operation=X'03' (Save pages)
 SGO Level= X'40', Operation=X'03' (Save pages)
 SGO Level= X'20', Operation=X'01' (Keep group together as a print unit)
 SGO Level= X'20', Operation=X'04' (Finish)

DGB Initiate, Level= X'80', Group ID triplet= [Format= X'02' (VM print-data format)]
 Page1

DGB Initiate, Level= X'60',
 Group ID triplet= [Format= X'08' Variable-length group ID= "Outer_Document"]
 Page2
 Page3

DGB Initiate, Level= X'40',
 Group ID triplet= [Format= X'08' Variable-length group ID= "Inner_Document"]
 Page4
 Page5
 Page6

DGB Terminate, Level= X'40'

Page7
 Page8

DGB Terminate, Level= X'60'

Page9

DGB Initiate, Level= X'20', Group ID triplet= [Format= X'02' (VM print-data format)]
 Finishing Operation triplet= [Corner staple, Top-left corner]
 Page10
 Page11
 Page12

DGB Terminate, Level= X'20'

Page13
 Page14
 Page15

DGB Terminate, Level= X'80'

FIG.1
 (PRIOR ART)



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Offset	Type	Name	Range	Meaning	Required
0-1	CODE	Order code	X'0300'	Specify Group Operating (SGO) order code	X'0300'
2	CODE	Operation	X'01' X'02' X'03' X'04'	Keep group together as a print unit Keep group together for microfilm output Save pages Finish	At least one operation
3	UBIN	Group level	X'00'-X'FF'	Group level of Boundary groups to which the operation is to be applied	X'00'-X'FF'

FIG.2 (PRIOR ART)

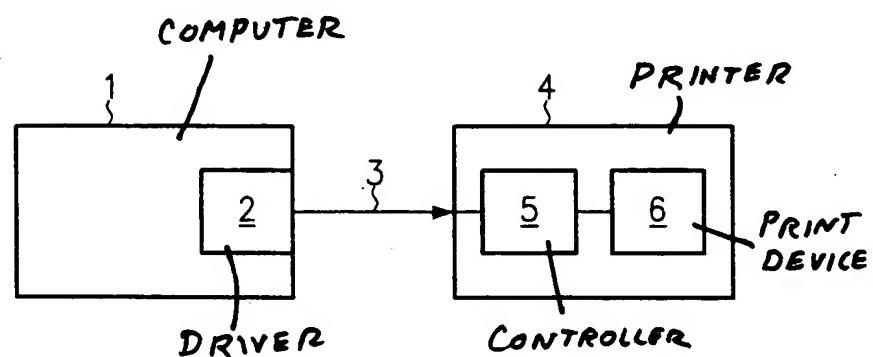


FIG.3
(PRIOR ART)



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Rank	Level number	Operation (for example, Print Job)	Operation number
High	F1	Print unit	01
	E4	Finishing	04
	D4	Finishing	04
Low	C1	Print unit(for example, Header Page)	01

FIG.4

Operation number	Level number
FF	4
FE	3
FD	2
FC	1
FB	4
:	:
08	1
07	4
06	3
05	2
04	1
03	4
02	3
01	2
00	1

FIG.5